

# PERANCANGAN METODE 5S PADA AREA GUDANG CV GREEN MILE INDONESIA DI SURABAYA

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## ABSTRAK

CV Green Mile Indonesia merupakan perusahaan yang bergerak pada industri komponen bahan bangunan. CV Green Mile Indonesia saat ini menjadi distributor berbagai jenis komponen bahan bangunan yaitu seperti berbagai jenis kaca, berbagai jenis *silicone sealant*, mortar, alumunium, *polycarbonate*, lem bata ringan, serta berbagai aksesoris untuk kebutuhan interior, eksterior dan *sanitary*. CV Green Mile Indonesia menggunakan tempat penyimpanan atau gudang untuk dapat mengontrol *inventory* dan menyimpan seluruh stok produknya. CV Green Mile Indonesia sendiri memiliki 2 lokasi gudang yang berada didalam perusahaan, yaitu gudang yang terletak di lantai 1 atau dasar dan gudang yang terletak di lantai 2. Pada perusahaan masih didapatkan adanya permasalahan dalam aktivitas *warehousing* di area gudang. Permasalahannya seperti kurang mampu memaksimalkan ruang bgudang dengan baik, penataan produk atau barang yang kurang tepat, rapi dan teratur, kebersihan gudang yang kurang terjaga, dan resiko terjadinya kecelakaan kerja yang masih tinggi. Pada laporan kerja lapangan ini membantu untuk memaksimalkan dan memberikan metode 5S (*seiri, seiton, seiso, seiketsu, dan shitsuke*) dari perancangan yang sudah dibuat, agar aktivitas *warehousing* di area gudang CV Green Mile Indonesia dapat berjalan dengan baik dan maksimal.

Kata kunci: 5S, Gudang, Persediaan

**5S METHOD DESIGN AT  
CV GREEN MILE INDONESIA WAREHOUSE AREA IN SURABAYA**

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**ABSTRACT**

*CV Green Mile Indonesia is one of a company which engaged in the building material of material industry. CV Green Mile Indonesia have been distributing various kind of building material such as glass, various types of silicone sealants, mortar, aluminum, polycarbonate, lightweight brick glue, as well as various accessories for interior, exterior and sanitary needs. CV Green Mile Indonesia uses a storage area or warehouse to be able to control inventory and keep all of its product stock. CV Green Mile Indonesia itself has 2 warehouse locations within the company, namely the warehouse located on the 1st or ground floor and the warehouse located on the 2nd floor. The company is known to have problems in warehouse activities, such as it's not able to maximize warehouse space properly. Furthermore, warehouse also didn't pay attention to its cleanliness and can't arrange product in an appropriate way. Warehouse activities also have problems in the cleanliness of storage and the risk of accident that can occur during the working activities. It is said that the accident risk in company is in the high category. This report will help in maximizing and implement 5S method (seiri, seiton, seiso, seiketsu, and shitsuke) from the design model that have been created. This is done so the warehousing activities in CV Green Mile Indonesia's inventory can work well and in a maximal way.*

*Keywords: 5S, Warehouse, Inventory*